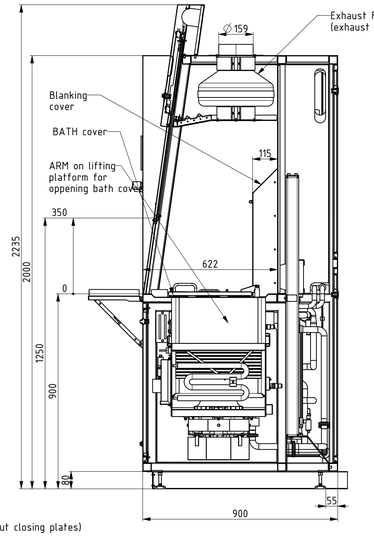
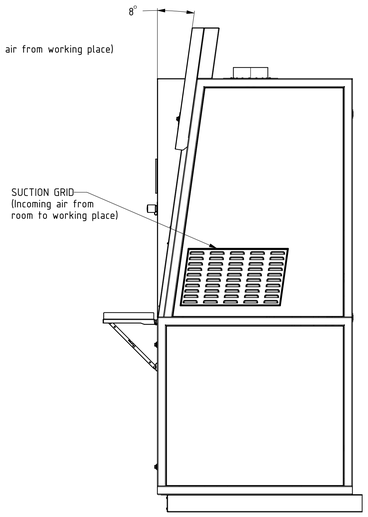
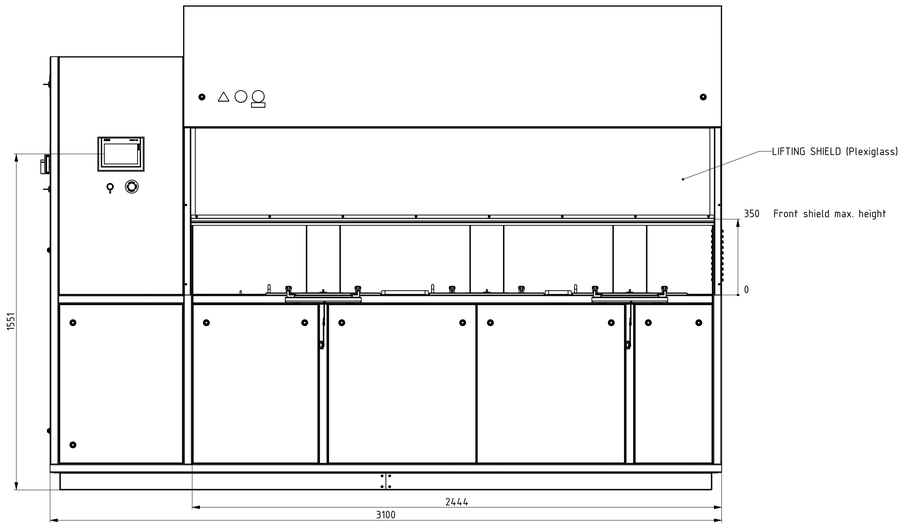
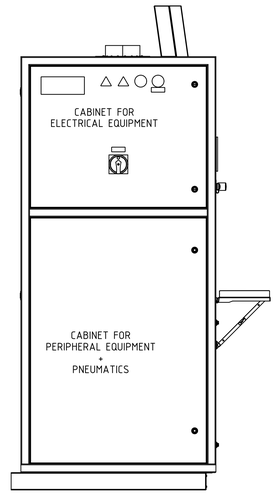
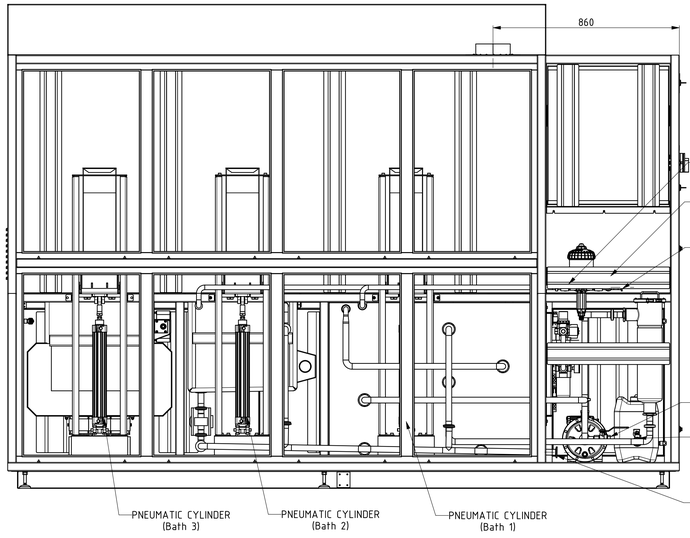


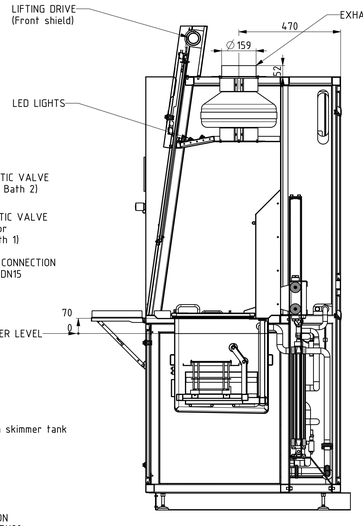
BACK VIEW (without closing plates)

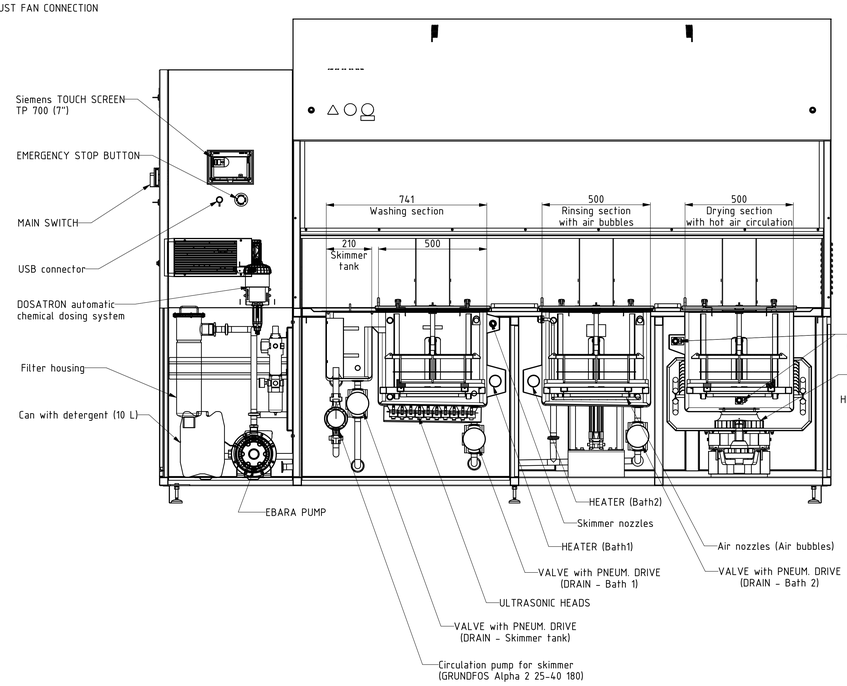


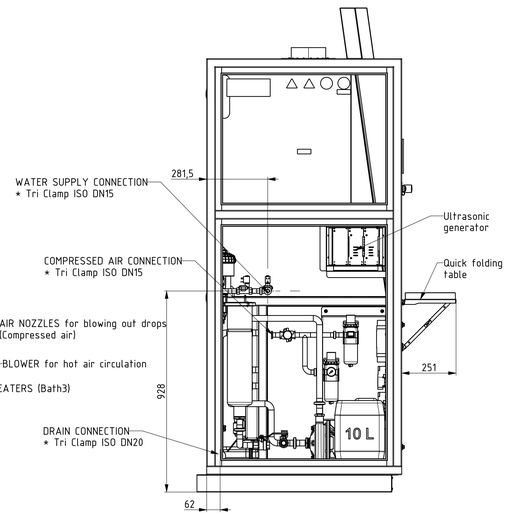


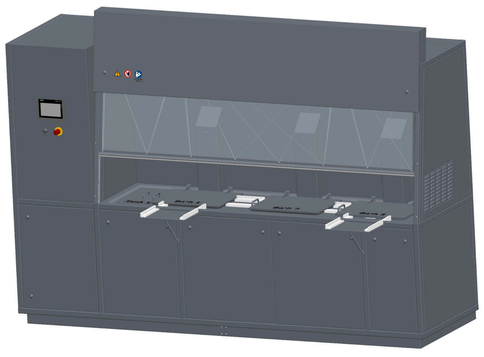




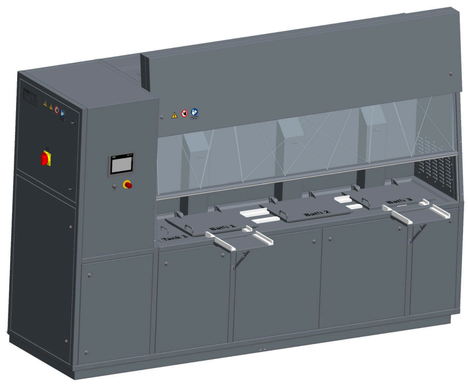




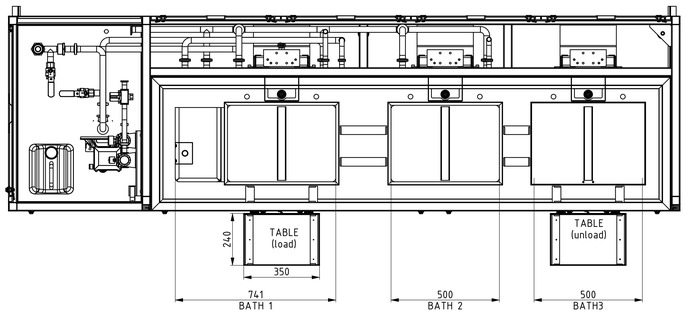




1:15



1:15



MATERIALS

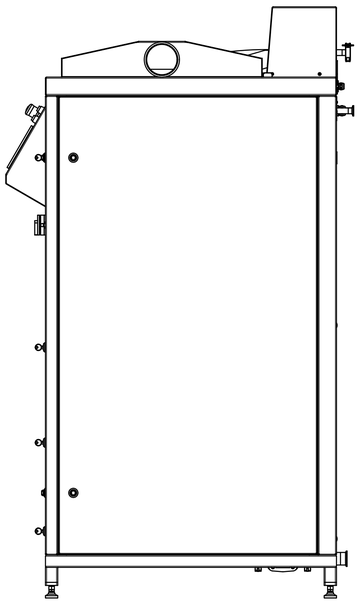
* Working surfaces, baths: polished, AISI 316L (1.4404), Ra<0.8 µm
* Visible surfaces including working walls and ceiling: brushed, AISI 304 (1.4301), Ra<1.2 µm
* Non-visible surfaces(internal walls, technical area,...): unfreated, AISI 304 (1.4301)

BATH1 - Washing section:
* ultrasonic tranducers 1,5 kW
* heaters 3 kW
* level sensor
* overflow drain
* overflow skimmer
* overflow rinsing
* automatic water filling with chemical dosing
* filtration system
* basket lifting platform with pneumatic agiation in process

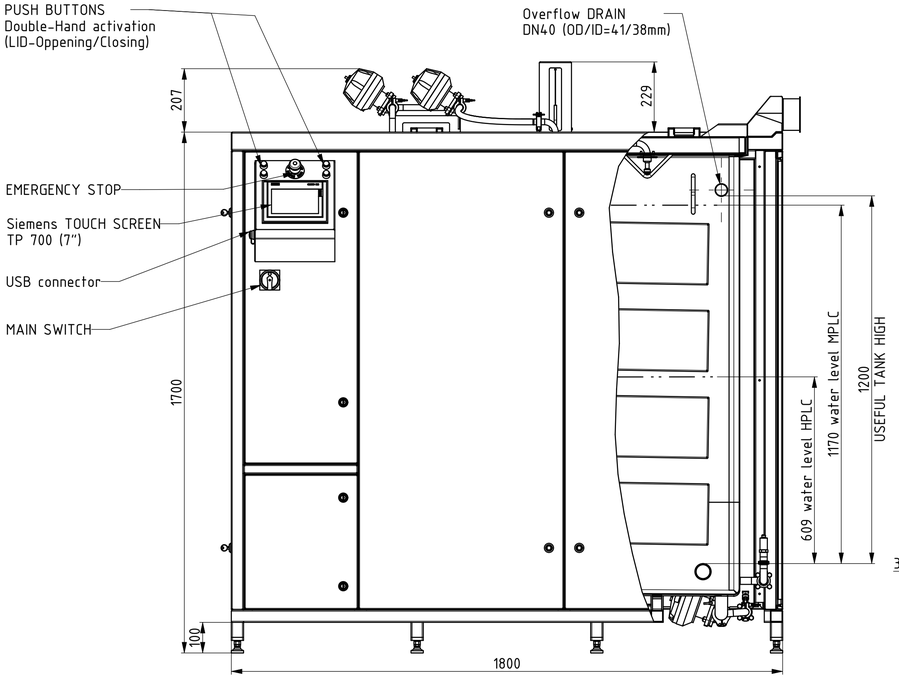
BATH2 - Rising section with air bubbles:
* heaters 3 kW
* level sensor
* overflow drain
* automatic water filling
* air nozzles for air bubbles
* basket lifting platform with pneumatic agiation in process

BATH3 - Drying section:
* heaters 6 kW
* temperature sensor
* blowers (circulation)
* side and bottom placed compressed air nozzles (rotating by 90°)
* basket lifting platform

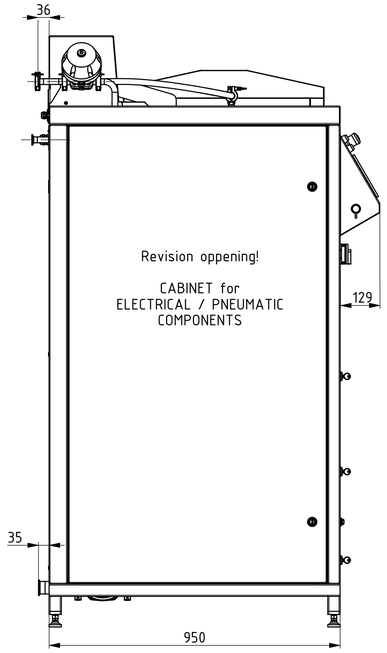
		Tolerances according to ISO 2768 - mK	Surface finish	Scale 1:10	pieces	mass
				Material:		
				Drawn:		
				Checked:		
				Norm:		
				Date:		
					eX-line 80 WRD AGI	
			ANMASI	Drawing num. 6374-00-00		rev.
Mod.	Initials	Date	Name	Pharmaline 80 with Axis	ANMASI	



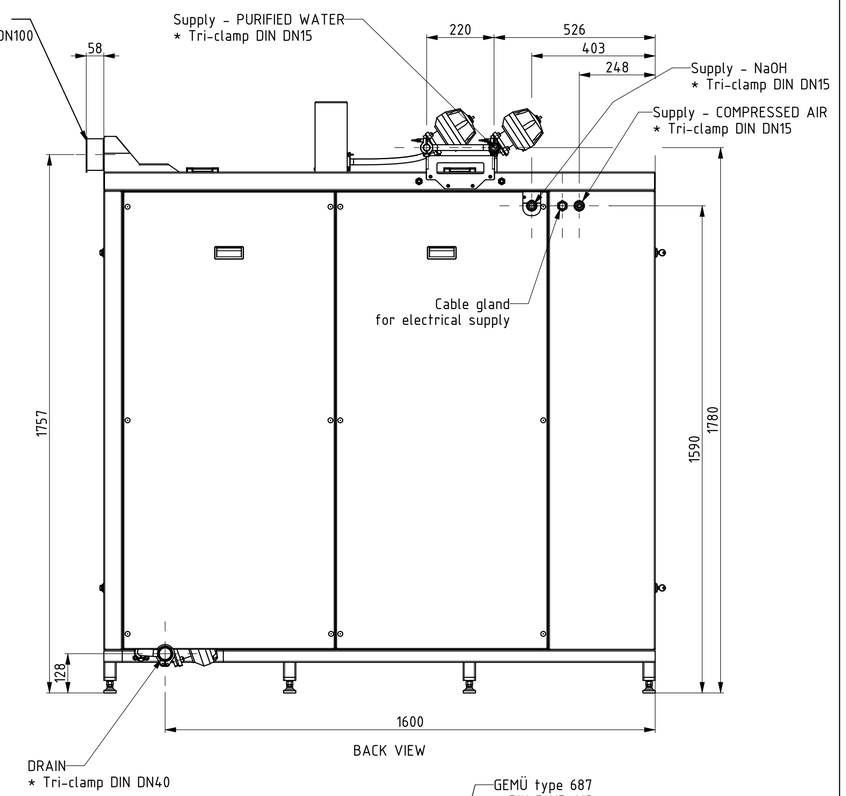
RIGHT VIEW



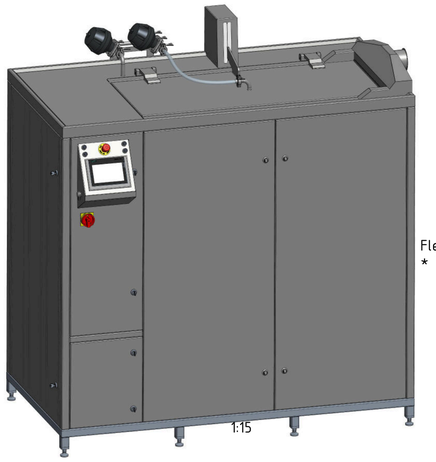
FRONT VIEW



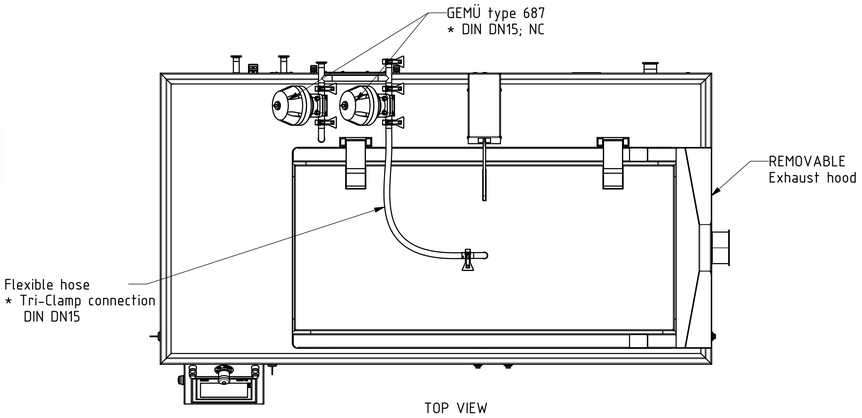
LEFT VIEW



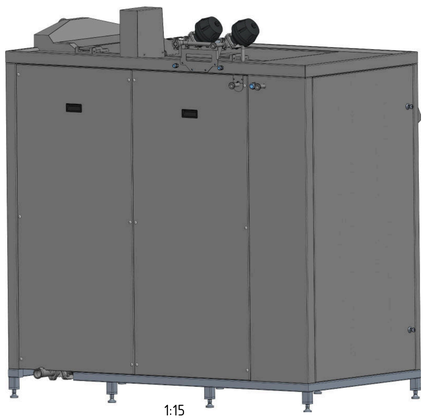
BACK VIEW



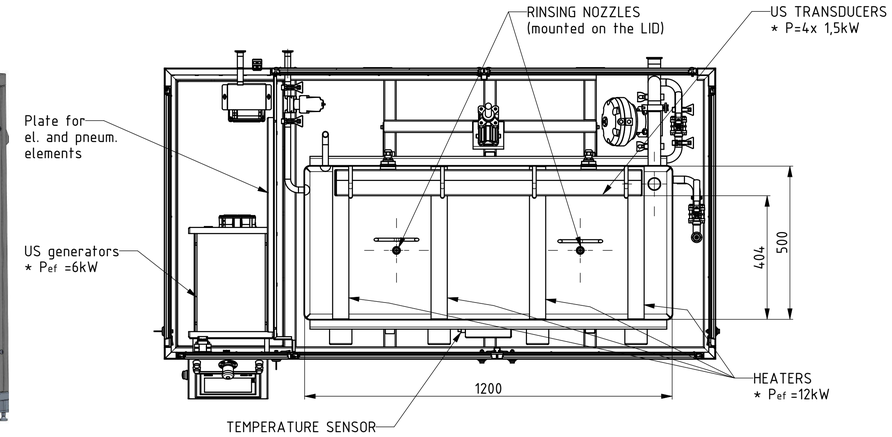
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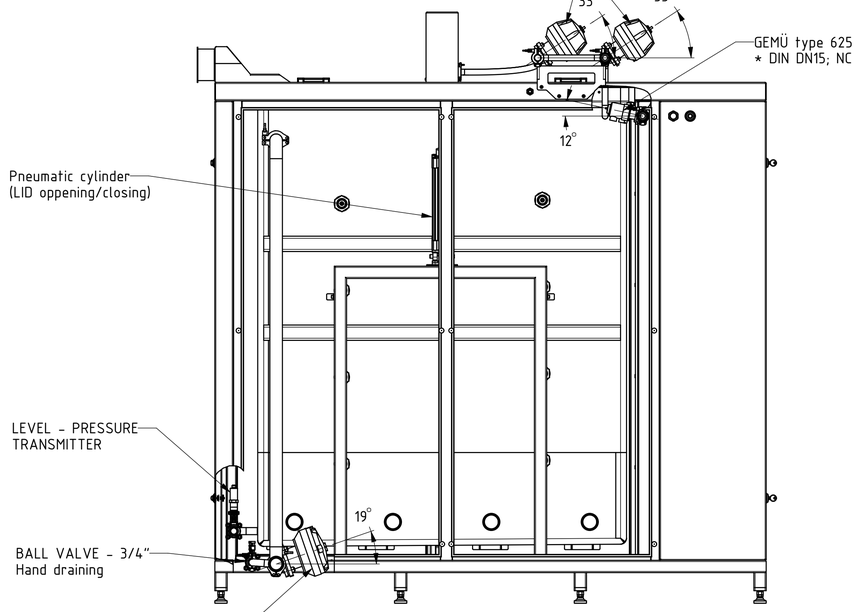


TOP VIEW



1:15





BACK VIEW - without cover

MATERIALS

* Working surfaces, bath: polished, AISI 316L (1.4404), Ra<0.65µm
* In contact with media, AISI 316L (1.4404) - in pipes, fittings, Ra<1.0µm; longitudinally welds in pipes Ra<1.6µm
* Visible surfaces including working walls and ceiling: brushed, AISI 316L (1.4404), Ra<1.6 µm
* Non-visible surfaces(internal walls, technical area,...): untreated, AISI 304 (1.4301)

Designed: 14.12.2019 Uroš Juršič	Surface Finishing	Material	Mass (kg) 456,224
Approved:			
Heat treatm.:			
Surface Protection:			

ANMASI

Ultrasonic PHARMALINE 600WR

Dimensions without tolerance: Generally: ISO 2768-mK Welding: ISO 2768-cK	Model	Ver. Mod	Drawing number:	Ver. DRW
	100384753	A.13	190310_00_220_DRW	A1.00

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Scale: 1:10 A1 Page: 1/1